



# ENDCAP Alignment Status

September 08, 2000

Data Analysis of (June-July-Aug) ISR test runs – DCOPS + Analog

Geometric Reconstruction from ISR setup - Endcap specific solution

Global reconstruction in COCOA in progress

September Integrated test run    Setup of Integrated test with CSC at Lab 7

First level analysis completion for Sept 21 Alignment Review at CERN

Alignment.dwg's for EDR including Integration, EDR outline proposal

DCOPS final pre production engineering PNPI, sensor box, filtering

Alignment schedule, installation at CERN, DAQ model and interface to SCADA



# Endcap Analog Sensors - ISR

## **Z Transfer System**

Z4MW40 Laser distance sensor; end of tube to MAB Reference surface (gap ~45 mm)

LCP8-10 potentiometer on Transfer Plate; extending the gap to opposite end of tube

AD592 Temperature sensors on the tube, Transfer Plate, ME2/2 CSC panel strip, etc.

## **Transfer Plate**

Applied Geomechanics 900 dual axis inclinometer

AD592 Temperature sensor on the Transfer Plate

## **R Transfer to CSCs**

LPX50 wire extension potentiometer; Transfer Plate to ME2/2 outer,

LPX50 wire extension potentiometer; ME2/2 inner to ME2/1 outer

AD592 Temperature sensors on the ME2/2 CSC panel strip, ES5 sensor, etc.



## Endcap Analog Sensors - ISR

Potentiometers, Z4MW40 are voltage devices on 12V REF

AD592 temperature sensors are current sources on 12 V -> voltage divider at DAQ

Readout by HP 34970A Data Acquisition/Switch Unit (40 ch->ADC, 20 ch switch)

Measurement cycles: One read per Laser cycle (2 directions SLM) = event (302,303)  
Cluster for DCOPS averaging = 8 events (4 each direction SLM)

These events used for long term stability studies

Special dedicated Burst measurement cycle; 50-200 measurements, no DCOPS

These bursts used for instantaneous resolution measurements



## Endcap Analog Sensors - ISR

**Short Term Resolutions:** Minimum/maximum values set by noise  $\pm 0.75$  mv

Burst (200 samples) sample of 4 runs – take worst stdev

$\sigma_{X\text{tilt}} = \sigma_{Y\text{tilt}} = 0.52$  mv = 19.54 arc sec 12 V Analog Reference  $\sigma = 0.567$  mv

Z4M-MAB = 0.778 mv = 1.93  $\mu\text{m}$  LCP8-10 Z-Trans Plate = 0.517 mv = 0.5  $\mu\text{m}$

ME2/2-Trans Plate R= 0.523 mv = 2.4  $\mu\text{m}$  ME2/2-ME2/1 R = 1.039 mv = 4.7  $\mu\text{m}$

AD592 Temperature sensors  $\sigma = 1.032$  mv = 0.10 deg K (typical 0.05 deg K)



## Endcap Analog Sensors - ISR

**Intermediate Term Resolutions:** (one run period ~week)

Use data from normal cluster runs (cycles 8 measurements every 15 min); no Corrections, all points (LM302 off – 4 measurements /cycle)

$$\sigma_{X\text{tilt}} = 2.591 \text{ mv} = 97.23 \text{ arc sec}$$

$$\sigma_{Y\text{tilt}} = 1.554 \text{ mv} = 58.31 \text{ arc sec} \quad 12 \text{ V Analog Reference } \sigma = 0.99 \text{ mv}$$

$$Z4M\text{-MAB} = 1.295 \text{ mv} = 3.21 \text{ } \mu\text{m} \quad \text{LCP8-10 Z-Trans Plate} = 31.60 \text{ mv} = 28.80 \text{ } \mu\text{m}$$

$$\text{ME2/2-Trans Plate R} = 4.66 \text{ mv} = 21.30 \text{ } \mu\text{m} \quad \text{ME2/2-ME2/1 R} = 10.36 \text{ mv} = 47.04 \text{ } \mu\text{m}$$



## Endcap Analog Sensors - ISR

**Intermediate term Drifts:** Make a linear fit of July - August Data plotted in UNIX time  
This sets a maximum drift limit in the data

Xtilt  $V_x = -0.02343 + 1.5924 \cdot 10^{-8} T$  (volts);  $0.031 \text{ v}/2 \cdot 10^5 \text{ sec}$  ; 19.38 arc minutes

Ytilt  $V_y = 0.5014 + 7.9544 \cdot 10^{-9} T$  (volts);  $0.016 \text{ v}/2 \cdot 10^5 \text{ sec}$  ; 10.00 arc minutes

Z4M-MAB  $= 2.9775 + 9.5305 \cdot 10^{-8} T$  (volts);  $0.0185 \text{ v}/2 \cdot 10^5 \text{ sec}$  ; 45.81  $\mu\text{m}$

ZLCP8-TP  $= 9.4684 + 5.7215 \cdot 10^{-9} T$  (volts);  $0.0008 \text{ v}/2 \cdot 10^5 \text{ sec}$  ; 0.7  $\mu\text{m}$

ME2/2-TP R  $= 9.5070 + 2.5774 \cdot 10^{-8} T$  (volts);  $0.005 \text{ v}/2 \cdot 10^5 \text{ sec}$  ; 22.9  $\mu\text{m}$

ME2/1-ME2/2 R  $= 3.3942 + 1.4856 \cdot 10^{-7} T$  (volts);  $0.020 \text{ v}/1.5 \cdot 10^5 \text{ sec}$  ; 90.8  $\mu\text{m}$





## Endcap Analog Sensors - ISR

**Long term Drifts:** Make a linear fit of June - July - August Data plotted in UNIX time  
Limit on drift by fit across 3.88M sec

Xtilt  $V_x = -0.025328 + 9.2411 \cdot 10^{-10} T$  (volts); 0.037 v/3.88\*10<sup>6</sup> sec; 23.18 arc minutes

Ytilt  $V_y = 0.5014 + 7.9544 \cdot 10^{-9} T$  (volts); 0.0018 v/3.88\*10<sup>6</sup> sec ; 1.07 arc minutes

Z4M-MAB not available from fake MAB; only in previous July-Aug analysis

ZLCP8-TP different positions/setting in June vs July-Aug → adjust to real MAB

ME2/2-TP  $R = 9.5072 + 6.3963 \cdot 10^{-10} T$  (volts); 0.002 v/3.88\*10<sup>6</sup> sec ; 9.2 μm

ME2/1-ME2/2  $R = 3.3502 + 1.4295 \cdot 10^{-8} T$  (volts); 0.051v /1.5\*10<sup>5</sup> sec ; 231.6 μm



## Endcap Analog Sensors - ISR

**Long term Resolution:** Std Dev of June - July - August Data – fit across 3.88M sec  
All data; no corrections, drift removal; other than  $\Delta V$  shifts for LM302 data

Xtilt  $\sigma V_x = 0.00258 \text{ v} = 1.615 \text{ arc minutes}$       12 V Ref  $\sigma LV = 1.06 \text{ mv}$

Ytilt  $\sigma V_y = 0.00259 \text{ v} = 1.620 \text{ arc minutes}$

Z4M-MAB (intermediate); ZLCP8-TP different in June vs July-Aug  $\rightarrow$  real MAB

Z4M-MAB  $\sigma V_{Z4M} = 1.295 \text{ mv} = 3.21 \mu\text{m}$

LCP8-10 Z-Trans Plate  $\sigma V_{LCP} = 31.60 \text{ mv} = 28.80 \mu\text{m}$

ME2/2-TP R  $\sigma V_{R2} = 0.00363 \text{ (volts)} = 16.6 \mu\text{m}$

ME2/1-ME2/2 R  $\sigma V_{R1} = 0.02538 \text{ (volts)} = 115.3 \mu\text{m}$





## Endcap Analog Sensors - ISR

### Sensor Conversions:

$$\theta_x(\text{tilt})(\text{arc deg}) = 10.4739V_x - 0.0963V_x^2 - 0.1714V_x^3 + 0.0025V_x^4 + 0.0026V_x^5$$

$$\theta_y(\text{tilt})(\text{arc deg}) = 10.5002V_x + 0.1549V_x^2 - 0.1942V_x^3 - 0.0037V_x^4 + 0.0062V_x^5$$

$$Z_{4mW40}(\text{mm}) = (V_{Z4M} + 16.180)/(0.4038) + Z_{\text{Face position}}$$

$$Z_{\text{LCP8-10}}(\text{mm}) = (V_{\text{LCP8}})/(1.0987) + Z_{\text{free point position}}$$

$$R_{\text{LX-PA-2-1}}(\text{mm}) = (11.928 - (V_{\text{LX-PA-2-1}}))/(0.2202) + R_{\text{Zero Extension}} \quad (\text{ME2/1-ME2/2})$$

$$R_{\text{LX-PA-2-2}}(\text{mm}) = (11.928 - (V_{\text{LX-PA-2-2}}))/(0.2188) + R_{\text{Zero Extension}} \quad (\text{ME2/2-Tr Plate})$$